"RESEARCH ON THE SOLUBILITY OF LEAD SULFHATE A LEAD ACCUMULATORS (STORAGE BATTERY)" (Report No 3)

KAMEYAMA Naoto

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(Laboratory of Applied Electro-chemistry and Photochemistry, Engineering Department, Tokyo Imp U)

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(360) "Research on the Solubility of Lead Sulphate Lead Accumulator (Report No 3):

"The Solubility Sulphate Solutions"

KAMEYAMA Naoto
FUKUMOTO Tautoma

INTRODUCTION

Sulphates of alkali metals or alkali-earth metals in aqueous solution are used as "formation solutions" of lead accumulator plates; therefore the solubility of lead sulphate must influence the nature and capacity of the plates after "formation". This study completely covers solubility in the following four systems (Reports 1 and 2 treat solubility in sulfuric acid solution. 1943, No 46, Pp 1022 - 1024):

- 1. Concentration from zero to saturation in solutions of $(NH_4)_2SO_4$; Na_2SO_4 ; $MgSO_4$.
- 2. Two-component solutions of 3N/liter: $(NH_4)_2SO_4 H_2SO_4$; $Na_2SO_4 H_2SO_4$; $MgSO_4 H_2SO_4$.
- 3. The following system with 4N/liter: sulphate concentration $(NH_4)_2SO_4 = H_2SO_4$.
- System where K_2SO_4 is added to battery electrolyte and $K_2SO_4 H_2SO_4$ used as the "formation" solution.

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Bibliography

Data on the solubility of lead sulphate was indicated in the bibliography of Report I. Subsequent results are inserted for reference.

Test Methods

Methods used in the following tests are identical in very respect to those mentioned in Report I. Reagents used were acids tested with H₂S to ascertain the presence of heavy metallic elements which show a colored precipitate.

Results of Measurement

1. (NH₄)₂SO₄ Solution (30°C)

Concentration		PbSO ₄ solubility in mg/liter
N/kg.H ₂ 0	N/liter	Supernatant filtration average method method (skimming)
0.52	0.5	6.4 6.8 6.6
1.05	1.0	9.8 9.6 9.7
1.58	1.5	12.9 12.9 12.9
2.15	2.0	16.6 16.6 16.6
2.74	2.5	17.5 17.5 17.5
3.34	3.0	15.8 15.9 15.9
3.91	3.5	14.2 14.1 14.2
4.65	4.0	12.2 - 12.2
4.65	4.0	10.4 10.1 10.2
4.65	4.0	10.0 10.0 10.0
6.04	5•0 .	9.5 9.1 9.3
8.83	6.7	7.5 7.0 7.3

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These values generally agree with those of Huybrechts and Ramelot $(18^{9}\mathrm{C})$ for lower concentrations.

solubility of $PbSO_4$ in $(NH_4)_2SO_4$ solutions

Our results (30°C)
Huybrechts and Ramelot (18°C)

Concentration of (NH₄)₂SO₄ (N/kg.H₂O)

2. Na₂SO₄ Solution (30°C)

Concentration		PbSO ₄ solubility in mg/l			
N/kg.H ₂ 0	N/liter	ter superhatant method (skimming)		average	
0.51	0.5	5.7	5.7	5.7	
1.02	1.0	9•5	9.2	9•4	
2.08	2.0	14.3	14.2	14.3	
3.13	3.0	26.1	26.5	26.3	
3.13	3.0	26.1	26.1	26.1	
4.53	4.2	28.6	•	28.6	

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Solubility of $PbSO_4$ in Na_2SO_4 solution

Our results (30°C)
Huybrechts and Remelot (18°C)

Concentration of Na2SO4 (N/kg.H20)

Huybrechts' and Ramelot's values (at 18°C) are about the same; more accurately speaking, their temperature was lower but solubility was somewhat larger.

3. MgSO₄ Solution (30°C).

Centration		PbS04	's solubility	in mg/liter
N/kg.H20	· N/liter	supernatant method (skimming)	filtration method	average
0.50	0.5	5 . 0	4.2	4.6
0.50	1.0	6.4	6.0	6.2
1.00		10.0	10.0	10.0
2.02	2.0		m 2	7.5
2.54	2.5	7.7	7.3	
3.06	3.0	5.5	•	5.5
	3.0	5.6	5.5	5.6
3.06	5. 0		5.2	5.2
3.60	3.5	5.2	744	, , , , , , , , , , , , , , , , , , ,

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4.14	4.0	6.8	6.8	6.8
4.14	4.0	7.1	•	7.1
5.78	5•5	6.0	6.0	6.0
5.78	5.5	6.1	6.0	6.1

Solubility of PbSO, in MgSO, solution

Measurement temperature 30°C

Concentration of MgSO₄ (N/kg. HO₄)

Note the unique appearance of two maximums in the curve.

4. K₂SO₄ solution (30°C)

The solubility of K₂SO₄ at normal temperatures does not exceed 1.3 N/librathe solubility of FbSO₄ in K₂SO₄ solution is very slight and difficult to determine on the colorimeter. Therefore, we prepared a PbS-sol solution with 16-cm liquid layer in a Nessler tube and compared it with the standared solution.

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Concentration		Solubility of PbSO, in mg/liter
N/kg.H ₂ O N/liter		Colorimetrically compared in Nessler's tube
1.03	1.0	0.1
0.76	0.75	0.1
0.51	0.5	0.1

The solubility of PbSO $_4$ in $\mathrm{K}_2\mathrm{SO}_4$ solution

Our results (30°C)

Huybrechts and Ramelot (18°C)

Concentration of K₂SO₄ (N.kg.H₂O)

 ${
m K}^{ullet}$ is similar to NH, and Na, but surprisingly enough the solubility of PbSO, is very slight. This small value is in agreement with Huybrecht's value.

5. Aqueous solution of the $(NH_4)_2SO_4 - H_2SO_4$ system (30°C)

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A). SO concentaation: 3.00 N/liter

B) SO concentration: 4.00 M/liter

4		•	/1:+o=	solubi	lity of FbSO 4	n mg/liter
(MH ₄) ₂ SO ₄ : H ₂ SO ₄	solubilit	y of PbSO ₄ in	mg/liter		filtretion	average
Molecular proportion	supernatant method (skimming)	filtration method	average	supernatant method (skimming)	zethod	_
100 : 0	16.0	16.1	16.1	10.4	10.1	10.2
	15.8	15.9	15.9	10.0	10.0	10.0
100 : 0		•	-	10.1	10.1	10.1
99:1	-	15.6	15.6	11.2	11.2	11.2
90:10	15.6			13 .3	13.6	13-4
70 :30	14.4	14.4	14-4	23.0	-	-
60:40	11.2	11.1	11.2	-		9.7
50 : 50	10.7	10.5	10.6	9•5	10.0	
	10.2	10.1	10.2	8.0	-	8.0
40 ; 60	8.6	8.6	8.6	-	-	-
30: 70		8.1	8.2	-	-	-
20 : 80	8.3	2-1		7.1	-	7.1
10.: 90	7. 6	-	7 . 6		_	5 .7
1:99	-	-	-	5 .7		
0:100	6.5	6.6	6.6	5-4	5-4	5-4
0:100	6.7	7.1	6.9	-	-	-
0:100	7.1	6.8	7.0	-	-	-

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Two-component H_2SO_4 - $(NH_4)_2SO_4$ system
The solubility of PbSO₄ in an aqueous solution (at 30°C)

 $(\mathrm{NH_4})_2$ SO₄ : $\mathrm{H_2SO_4}$ mo/ratio

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6. Aqueous solution of Na₂SO₄ - H₂SO₄ (at 30°C)
SO₄ concentration: 3.00 N/liter

The solubility of PbSO₄ in an aqueous solution of $Ha_2SO_4 - H_2SO_4$

 Na_2SO_4 ; H_2SO_4 mo/ratio

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Concentration,	solubili	ty of PbSO in	mg/liter
molecular ratio	supernatant method (skimming)	filtration method	average
100: 0	26.1	26.5	26.3
100:0	26.1	26.1	26.1
99: 1	20.3	•	20.3
90 :10	21.5	21.3	21.4
70 : 30	13.9	•	13.9
50 : 50	9.6	9.6	9.6
30 : 70	8.4	8.3	8.4
10 : 90	7.6	7.6	7.6
1: 99	7.1	7.4	7.2
0: 100	6.5	6.7	6.6
* 0 : 100	6.7	7.1	6.9
0 : 100	7.1	6.8	7.0

^{*} given in Report No 1

7. Aqueous solution of $MgSO_4 - H_2SO_4$ system (30°C)

Concentration and molecular as ratio	solubility of PbSO ₄ in mg/l		
MgS0 ₄ : H ₂ S0 ₄	supernatant method (skimming)	filtration method	ave rage
1.00 : 0	5.5	-	5.5
100 : 0	5.6	5.5	5.6
99 : 1	10.0	9.9	10.0
90 : 10	10.0	9.7	9.9
70 : 30	8.0	•	8.0
50 : 50	5•4	5•4	5.4
30 : 70	6.8	6.6	6.6
10 : 90	8.9	•	8.9
1: 99	9•5	9.7	9.6
0 : 100*			6.6
			6.9
*given in Report 1			7.0

Solubility of $PbSO_4$ in $MgSO_4$ - H_2SO_4 aqueous solution

MgSO₄ : H₂SO₄ mol ratio

The MgSO₄ = $\rm H_2SO_4$ solubility curve and also that of MgSO₄ - $\rm H_2SO_4$ both show two maximums.

8. Aqueous solution of $K_2SO_4 - H_2SO_4$ system (30°C)

The solubility of FbSO $_4$ in K2SO solution was extremely slight. This also hold true when $\rm H_2SO_4$ was added.

	ration of n N/liter		lity of (mg/liter)	Remar)	88
K ₂ SO ₄	H ₂ SO ₄	~			
1.00	0	approx.	0.1	Nessler's color tube reading	rimetric
1.00	0.30		0.2	same as above	"formation" solution
1.00	0.66	11	0.1	same as above	atandard
0.10	9.46		1.7	K2SO4 was added to	the accum-
0.40	9 .89		1.3	ulator electrolyte of determining Pb inary supernatant (skimming).	. The method was the ord-

"Formation" Solution

composition of agueous solution

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The effect of adding K_2SO_4 to the electrolyte (1.26 - 1.28 H_2SO_4)

amount of K2SO added (N/liter)

CONSIDERATION OF THE RESULTS OF MEASUREMENTS

1. The shape of the solubility curves: there are no curves which show simply decreasing solubility with increasing SO₄ concentration in solution. The curves will show a peak and wave shape with increasing SO₄ concentration. This is doubtlessly due to the activity coefficient of PbSO₄. That is, the following relation holds for PbSO₄-saturated system:

are activity: m = concentration (unit of mol/Kg of H₂O); - activity coefficient; has solubility product

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The maximums and wave-shape in the curve of PbSO_A's activity coefficient is probably due not only to the SO_A in the solution but also to changes in influence of the positive ion. The authors obtained a maximum in the curve of solubility in H₂SO_A (vide Report I), but Crocckford did not. The inconsistency in Crocckford's findings was shown in Report II.

2. Solvents of considerable solubility

 Na_2SO_4 solution indicated the greatest solubility among those solutions tested by the authors. The greater the concentration, the greater the solubility of Na_2SO_4 and its saturated solution reached value: 30 mg/liter (PbSO₄).

The solubility of Na₂SO₄ itself varied considerably at ordinary temperatures, which fact makes Na₂SO₄ somewhat inconvenient to use as a "formation" solution.

If ${\rm H_2SO_4}$ is added to ${\rm Na_2SO_4}$ the solubility PbSO_4 decreases. ${\rm (NH_4)_2SO_4}$ gives the highest solubility after ${\rm Na_2SO_4}$.

3. Two-component Solvents

When a part of the positive ions is replaced with H°, the solubility of PbSO₄ generally decreases for fixed SO₄" ion concentration of the sulphates. Precisely speaking, however, maximums in the solubility curve are generally indicated at a certain phase during H° replacement. The is especially true in the case of $MgSO_4$. A very sharp maximum is indicated in the solubility curve of PbSO₄ when a small amount of $MgSO_4$ is added to H_2SO_4 or a small amount of H_2SO_4 to $MgSO_4$. When the molecular ratio of $MgSO_4$: H_2SO_4 is 1:1 the solubility curve indicates a dip or minimum.

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4. Solvents of slight solubility

When, during "formation" of the negative plate, the solubility of PbSO₄ is slight, the lead srystals formed on the negative plate are small and consequently the capacity of the electrode can be expected to be great, which is in agreement with Jamau's views (Accumulateurs Electriques (1928), 56). Therefore, solvents with slight solubility are worthy of consideration.

According to measurements made by the authors, K_2SO_4 solutions show very small PbSO_4 solubility. However, even K_2SO_4 itself as an alkali sulphate is on the rather small side and thus its conductivity is not great; therefore K_2SO_4 is inconvenient to use as a "formation" solution, which fact necessitates the addition of H_2SO_4 . If K_2SO_4 is 1 N and the H_2SO_4 is 0.66 N, then the unusual characteristics of K_2SO_4 can be maintained and the solubility of PbSO_4 will be only 0.2 mg/liter.

That K SO decreases the solubility of PbSO is obviously due to the formation of a double salt. According to M. Barre (Comptes rendus, 149 (1909). 294) this double salt is PbSO 4. K 2SO and when K SO is in concentrations greater than the following, than a double salt forms:

Temperature, OC: 7 17 50 75 100

concentration of K 2SO in g/100g 0.562 0.620 1.095 1.373 1.695

Therefore the effect of FbSO₄'s small solubility, when K_2 SO₄ is used as the "formation" solution, can be anticipated, as well as the following effects:

PbSO₄ exists as the crystalline double salt PbSO₄. K_2 SO₄, but it is reduced during "formation" and becomes crystals Pb; in this case the double salt decomposes and K_2 SO₄ returns to the solution. Therefore the variation in molecular volume for the reaction PbSO₄. K_2 SO₄ Pb is assumed to be considerable.

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The problem of whether these effects on the plates are actually good or bad must be solved in subsequent tests.

CONCLUSIONS

- (1) The solubility of PbSO $_4$ in the following solutions at 30°C was measured:
- A) (NH₄)₂SO₄, Na₂SO₄, K₂SO₄, and MgSO₄ for various concentrations up to saturation.
- B) $(NH_4)_2SO_4-H_2SO_4$, $Na_2SO_4-H_2SO_4$, $MgSO_4-H_2SO_4$ where SO_4^n of two-component solutions was heldffixed at 3 N/liter and/or 4 N/liter.
- C) $K_2SO_4-H_2SO_4$ solutions; one having an addition of a small amount of H_2SO_4 to K_2SO_4 , the other a small addition of K_2SO_4 to H_2SO_4 .
- (2) Among the above solutions, Na_2SO_4 produced the greatest solubility while K_2SO_4 produced the least.
- (3) The value of "formation" solutions for lead accumulators was discussed.

This research was concluded in March 1938. At this time KUKUMOTO Tsutomu was a student at the Academy and had been transferred to this laboratory from the YUASA Accumulator Manufacturing Company.

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